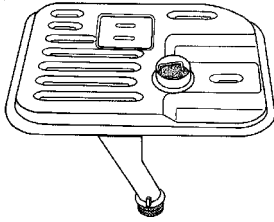


FWD - 4 SPEED TRANSAXLE TAAT

GM SATURN

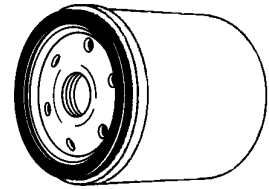


No Pan
Internal Filter

Various Models Including SL, SL1, SL2, SC
MP6 - w/Converter; MP7 - w/Electric Converter

VUE, 2.2L 02-Up: CVT

Note: Saturn LS 00-Up Use 4T40E/4T45E
transmission. Refer to section/page



'Spin On'
External Filter

REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
To order Kits with all Borg Warner frictions, use a "KB" prefix instead of the traditional "K" prefix.							
Rebuilder Kits	1	91-Up	K8100-R	K8100		K81900	
NOTE: Overhaul Kit & Master Overhaul Kit contain all Bonded Rubber Pistons. Kits do not include the 97-Up molded rubber gasket, 13912R - purchase separately.							

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
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MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

N.I.	Gasket - Top Cover	1	91-96	13912	21001683
N.I.	Gasket - Top Cover - Molded Rubber (Not Included In Rebuilder Kits)	1	97-Up	13912R	21003202
N.I.	Gasket - Case Side Cover	1	91-Up	13913	21001684
N.I.	Gasket - Case To Converter Housing	1	91-Up	13914	21002265
N.I.	Gasket - Valve Body Package	1	91-Up	K13212	N.L.

CLUTCH PLATES

Order Frictions with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.

N.I.	Friction - 1 Sided Facing:				
	- 1st Clutch - I.D. Spline - .061	3	91-Up	81103	21003389
	- 1st Clutch - O.D. Spline - .061	2	91-Up	81100	21003390
	- 2nd Clutch - I.D. Spline - .061	5	91-Up	81103	21002276
	- 2nd Clutch - O.D. Spline - .061	4	91-Up	81100	21002277
	- 3rd Clutch - I.D. Spline - .061	4	91-Up	81103	21002276
	- 3rd Clutch - O.D. Spline - .061	3	91-Up	81100	21002277
	- 4th Clutch - I.D. Spline - .061	3	91-Up	81103	21002276
	- 4th Clutch - O.D. Spline - .061	2	91-Up	81100	21002277
	APPLY PLATES				
N.I.	Friction - 1 Sided Facing:				
	- 1st Clutch Apply - O.D. Spline - .130	1	91-Up	81714	21003173
	- 2nd Clutch Apply - O.D. Spline - .130	1	91-Up	81714	21002567
	- 3rd Clutch Apply - O.D. Spline - .130	1	91-Up	81714	21002567
	- 4th Clutch Apply - O.D. Spline - .130	1	91-Up	81714	21002567

FILTERS/FILTER KITS

N.I.	Filter - Internal Disassembly Required	1	91-Up	81800	21002496
N.I.	Filter - Spin On - Externally Mounted	1	91-Up	81801	21002303
N.I.	Screen - Thimble - Small	1	91-Up	81711	21002151
N.I.	Screen - Thimble - Large	1	91-Up	81711A	21002096

METAL CLAD SEALS

N.I.	Front Pump Seal	1	91-Up	81201	21002741
N.I.	Converter Housing (Axle) - Right	1	91-Up	81202	21002669
N.I.	Converter Housing (Axle) - Left	1	91-Up	81203	21002670
N.I.	Output Shaft	1	91-Up	81204	21001662
N.I.	Manual Lever Seal	1	91-93	81205	21002778
N.I.	Manual Lever Seal	1	94-Up	81205A	21002853

SATURN

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
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SEALING RINGS/RING KITS

N.I.	Sealing Ring Kit	1	91-Up	K81300	N.L.
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HARD PARTS

Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required. Use a "D" prefix for Delco, or a "-R" suffix for remanufactured. Exceptions are listed individually. NOTE: A separate column is provided to indicate a primary or specific brand/type.

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REF NO.
N.I.	1st Piston - w/Bonded Rubber		1	91-Up	81528	21001581
N.I.	2nd Reverse - 3rd, 4th Piston - w/Bonded Rubber		3	91-Up	81528A	21001582
N.I.	Sprag: Clutch Assembly		1	91-Up	81940	21001594
N.I.	Spring: Pressure Regulator		1	91-Up	81965S	N.L.
N.I.	Sleeve: Pressure Regulator (Use w/reamer T-9166)		1	91-Up	81966S	N.L.
N.I.	Sleeve/Valve: Pressure Regulator - Boost, Type II		1	92-Up	K81967	N.L.
N.I.	Valve Retainer/Clip - lube relief (pump)		1	91-Up	K81969	N.L.
N.I.	Valve Body - Complete	R	1	91-92	81990	N.L.
N.I.	Valve Body - Complete	R	1	93-Up	81990B	N.L.
N.I.	Differential Assembly: - 62T	R	1	91-Up	81993	N.L.
N.I.	Differential Assembly: - 65T	R	1	91-Up	81993B	N.L.

ELECTRICAL PRODUCTS

N.I.	Solenoid: - 1st Design - Black or Blue		5	91-92	5A-195	21002248
	- 3rd Design - White		5	93-Up	5A-195B	21003289
N.I.	Switch: Solenoid connector plate		1	91-Up	15A-195	21002828
N.I.	Sensor: TSS/VSS		2	91-Up	20A-195	21020719
N.I.	Wiring Harness: External Repair Solenoid		1	91-Up	35A-195	21024415

MISCELLANEOUS PRODUCTS

N.I.	Technical Manual		1	-	81Y01	N.L.
N.I.	Piston Installation Set		1	-	T-3530	N.L.
N.I.	Servo Ring Installer		1	-	T-3531	N.L.
N.I.	Reamer Kit - For 81966S		1	-	T-9166	N.L.

NOTES
