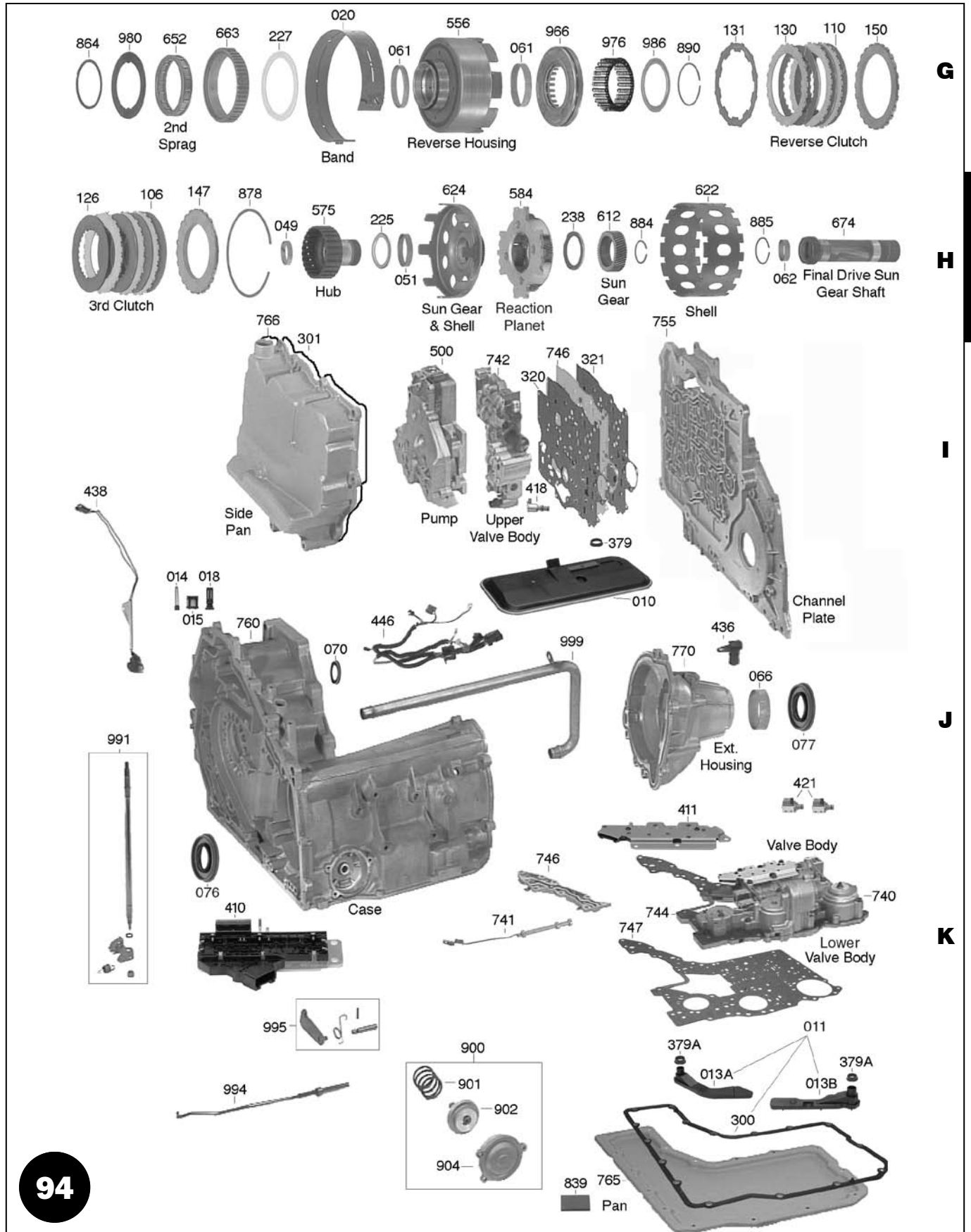


4 SPEED FWD

4T80E (MH1) ELECTRONIC



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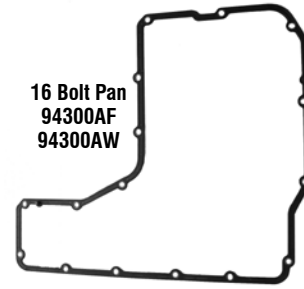
4T80E (MH1) ELECTRONIC

4 SPEED FWD



Under Side Cover
94010A

1993-Up
General Motors
Cadillac :
Allante
Seville STS
Eldorado



16 Bolt Pan
94300AF
94300AW



Left Scavenger
94013A



Right Scavenger
94013B

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
DELUXE KITS (SUPER KITS)					
008E	4T80E (Bonded Gasket)	1	93-94	94008AW	K8300-R
008E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94008BW	K8300A-R
COMPLIANCE KITS (CALIFORNIA KITS)					
007E	4T80E (Bonded Gasket)	1	93-94	94007AW	N/A
007E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94007BW	N/A
MASTER OVERHAUL KITS (WITH STEELS)					
006E	4T80E (Bonded Gasket)	1	93-94	94006AW	K8300
006E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94006BW	K8300A
LESS STEEL KITS					
004E	4T80E (Bonded Gasket)	1	93-94	94004AW	K8300-LS
004E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94004BW	K8300A-LS
OVERHAUL KITS (W/ RINGS & SEALS)					
002E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	93-Up	94002AW	K83900
002E	4T80E (Bonded Gasket) (w/o Bonded VB Separator Plates)	1	93-Up	94002CW	K83900H
FILTER KITS					
011	Filter Kit - Includes L & R Scavenger Filters & Pan Gasket	1	93-Up	94011	FK83801
FILTERS					
010I	Under Side Cover	1	93-Up	94010A	83800
013K	Left Scavenger.....	1	93-Up	94013A	83801
013K	Right Scavenger.....	1	93-Up	94013B	83802
014J	Pump Pressure Screen (in Valve Body).....	1	93-Up	74014A	61711
015J	EPC Solenoid (in Valve Body)	1	93-Up	34018	34713B
018J	Shift Solenoid (in Valve Body between 2 Shift Solenoids).....	1	93-Up	94018A	83712B
BANDS					
Prefix Key: B = Borg Warner, A = OEM (Exc BW), N = All Other New, R = Relined					
020G	Overdrive (Front, Flex)	1	93-Up	94020A	83700
024D	Low/ Reverse (Double Wrap).....	1	93-Up	94024A	83701
BUSHINGS					
030E	Bushing Kit	1	93-Up	94030A	K83901
034	Bushing, Converter	1	93-Up	94034	83001

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
METAL CLAD SEALS					
070J	Front Converter Housing.....	1	93-Up	94070A	83200
071	Turbine Shaft in Channel Plate (Double Lip)	1	93-Up	94071	83206
072	Manual Shaft.....	1	93-Up	84072A	51202A
076J	Right Axle	1	93-Up	94076A	83201
077J	Left Axle	1	93-Up	94077A	83201A
080	Drive Sprocket (In Channel Plate) (Teflon Lip)	1	93-Up	94080	83205
081	Seal, Rear Sun Gear	1	93-Up	94081	83207
FRICTION PLATES					
104A	2nd Clutch (.081")	3-4	93-94	94104A	83100
104A	2nd Clutch (.071")	4	95-Up	94104B	83100A
106H	3rd Clutch.....	4	93-Up	94106A	83104
108D	Forward	5	93-Up	94108A	83106
110G	Reverse	3	93-Up	94110A	83103
112D	Coast (51 T)	2	93-94	94112A	83108
112D	Coast (53 T)	2	95-Up	94112B	83108A
STEEL PLATES					
124A	2nd Clutch (.091")	2-3	93-94	94124A	83101
124A	2nd Clutch (.081")	3	95-Up	94124B	83101A
126H	3rd Clutch.....	3	93-Up	94126A	83105
128D	Forward	4	93-Up	94128A	83107
130G	Reverse	3	93-Up	94130A	83102
131G	Reverse (Cushion - Waved).....	1	98-Up	94131	83714N
132D	Coast.....	1	93-Up	94132A	83109
PRESSURE PLATES					
Prefix Key: D = OEM, A = New Aftermarket, R = Remanufactured					
144A	2nd Clutch (Apply) Flat (.175")	1	1994	94144C	83714H
144A	2nd Clutch (Apply) Flat (.205")	1	1994	94144B	83714K
144A	2nd Clutch (Apply) Stepped (.185")	1	1993	94144A	83714
145A	2nd Clutch (Backing) Flat (.175").....	1	95-Up	94145A	83714A
145A	2nd Clutch (Backing) Flat (.235").....	1	1994	94145AA	83714L
145A	2nd Clutch (Backing) Stepped (.270")	1	95-Up	94145B	83714J
146B	3rd Clutch (Apply) Flat	1	93-Up	94146A	83714C
147H	3rd Clutch (Backing) Stepped.....	1	93-Up	94147A	83714D
148C	Forward Clutch (Apply)	1	93-Up	94148A	N/A
149D	Forward (Apply) (.435")	1	94-Up	94149A	83714G
149D	Forward (Backing) (7.2mm)	1	93-Up	94149B	83716
149D	Forward (Backing) (7.5mm)	1	93-Up	94149C	83716A
149D	Forward (Backing) (7.8mm)	1	93-Up	94149CA	83716B
149D	Forward (Backing) (8.0mm)	1	93-Up	94149D	83716C
149D	Forward (Backing) (8.3mm).....	1	93-Up	94149E	83716D
149D	Forward (Backing) (8.5mm)	1	93-Up	94149EA	83716E
149D	Forward (Backing) (9.0mm)	1	93-Up	94149F	83716G
149D	Forward (Backing) (9.3mm)	1	93-Up	94149H	83716H
150G	Reverse (Apply) (.200") (5.0mm).....	1	93-98	94150	83715B
150G	Reverse (Apply) (.230") (5.7mm).....	1	98-Up	94150A	83714B
150G	Reverse (Backing) (4.4mm)	1	93-98	94150B	83715
150G	Reverse (Backing) (4.9mm)	1	93-98	94150C	83715A
150G	Reverse (Backing) (5.0mm)	1	93-98	94150	83715B
150G	Reverse (Backing) (5.2mm)	1	98-Up	94150D	83715E
150G	Reverse (Backing) (6.0mm)	1	98-Up	94150E	83715F
153D	Coast Clutch (Apply) (.210").....	1	93-Up	94153	83714E
153D	Coast Clutch (Backing) (.435").....	1	93-Up	94149A	83714G

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
SEALING RINGS					
175E	Ring Kit.....	1	93-Up	94175A	K83903
THRUST WASHERS					
200E	Washer Kit	1	93-Up	94200	K83400
220A	2nd Clutch	1	93-Up	94220	83402
226B	3rd Clutch Hub.....	1	93-Up	94226	83405
227G	Reverse Drum to Sprag Race	1	93-Up	94227	83403
228B	Driven Sprocket Support to 3rd Drum (3.01mm)	1	93-Up	94228C	83404B
228B	Driven Sprocket Support to 3rd Drum (3.82mm)	1	93-Up	94228F	83404E
228B	Driven Sprocket Support to 3rd Drum (4.75mm)	1	93-Up	94228K	83404H
BEARINGS					
235C	Front Planet & Front Planet to Hub	2	93-Up	44211C	35400C
254E	Fwd Drum Support to Park Gear.....	1	93-Up	84238	66502
278A	Drive Sprocket	1	93-Up	44211C	35400C
292F	Differential Case.....	1	93-Up	44211C	35400C
GASKETS & O-RINGS					
300K	Gasket, Bottom Pan (Fiber).....	1	93-Up	94300AF	13929F
300K	Gasket, Bottom Pan (Bonded)	1	93-Up	94300AW	13929R
301I	Gasket, Side Cover (Bonded).....	1	93-Up	94301W	13932
310	Gasket, Pump to Spacer (Secondary).....	1	93-Up	94310A	N/A
320I	Gasket, Valve Body Plate to Case.....	1	93-Up	94320A	N/A
N.I.	Gasket Kit, Cover, Valve Body & Spacer	1	93-Up	94320CK	K13931
322I	Gasket, VB w/ Separator (1993 w/ FV3 & FV4)	1	1993	94322A	13512
320I	Gasket, VB w/ Separator (Stamp # 1193, Code FV4 Only).....	1	1994	94322B	13512A
320I	Gasket, VB w/ Separator (Stamp # 5347 or 3957 & 94 FV3).....	1	94-03	94322C	13512B
320I	Gasket, VB w/ Separator (Stamp # 5286)	1	03-Up	94322D	13512C
321I	Gasket, Valve Body to Valve Body Plate	1	93-Up	94321A	N/A
324	Gasket, Channel Plate (Outer)	1	93-Up	94324A	13933
325	Gasket, Channel Plate (Inner)	1	93-94	94325A	13937
325	Gasket, Channel Plate (Inner)	1	95-Up	94325B	13937A
348	Seal, Extension Housing to Case.....	1	93-Up	94348	13934
379I	Seal, Oil Filter	1	93-Up	94379	13949
379K	Seal, Scavenger Filters	2	93-Up	94379A	13950
TECHNICAL MANUALS					
400E	Tech Manual	1	93-Up	94400	83Y01
400E	Tech Manual, GM Transmission Guide	1	93-Up	94400A	N/A
ELECTRICAL COMPONENTS					
410K	Switch, Internal Mode (Manual Valve).....	1	00-Up	94410	15D-328
411J	Manifold Pressure Switch & Range Sensor (PRNDL Switch)	1	93-99	94411A	15D-136
411J	Manifold Pressure Switch (Internal Mode Design)	1	00-04	94411B	15D-136A
425	Solenoid, Lock-Up (TCC) PWM	1	93-Up	74418E	5B-187
421J	Solenoid Kit, Shift (1-2, 2-3) (w/ Both Solenoids & Bracket) (Will Retro) (2-3 to 99) ..	1	93-Up	94421AK	5D-171K
421J	Solenoid, 1-2 Shift	1	93-Up	94421A	5D-171A
421J	Solenoid, 2-3 Shift	1	93-99	94421A	5D-171A
421J	Solenoid, 2-3 Shift (Internal Mode Design)	1	00-Up	94421B	5D-171B
431	Solenoid, EPC (2 Prong Connector at the Bottom) (Spade Terminal).....	1	93-03	34435A	5D-152A
431	Solenoid, EPC (2 Prong Connector at the Side) (Molded Connector).....	1	04-Up	34435C	5D-152C
N.I.	Repair Kit, EPC Solenoid (Refill) w/o Tool Kits (Transgo) 4 Repairs.....	1	93-Up	T34435ARK	4L6-SOL-4
N.I.	Repair Kit, EPC Solenoid w/ Tool Kits (Transgo) 4 Repairs.....	1	93-Up	T34435RK	5A-152K
436J	Sensor, Vehicle Output Speed Sensor (VSS)	1	93-Up	94436A	20D-108
437	Sensor, Temperature.....	1	93-Up	94437A	20D-106

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
ELECTRICAL COMPONENTS (Cont.)					
438J	Sensor, Input Speed (TSS) (1st Design Flat Bracket)	1	93-E96	94438A	20D-107
438J	Sensor, Input Speed (TSS) (2nd Design Bracket w/ Dimple)	1	L96-Up	94438AA	20D-107A
446J	Wire Harness, Dual Plug (6 & 8 Pin Connectors) (1.550" OD)	1	1993	94446A	35D-101
446J	Wire Harness, Single Plug (14 Pin Connector) (1.550" OD)	1	94-E96	94446B	35D-101A
446J	Wire Harness, Single Plug (14 Pin Connector) (1.425" OD)	1	L96-01	94446C	35D-101B
446J	Wire Harness, Internal Mode Switch Design (10 Pin Plug)	1	00-03	94446D	35D-101C
446J	Wire Harness Extension, Internal Mode Switch Design (10 Pin Plug)	1	00-03	94446E	35D-101E
446J	Wire Harness, Internal Mode Switch Design (8 Pin Plug)	1	04-05	94446F	35D-101F
446J	Wire Harness Extension, Internal Mode Switch Design (8 Pin Plug)	1	04-05	94446G	35D-101G
446J	Wire Harness, Internal Mode Switch Design (9 Pin Plug)	1	06-08	94446H	35D-101H
446J	Wire Harness Extension, Internal Mode Switch Design (9 Pin Plug)	1	06-08	94446J	35D-101J
HARD PARTS					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
PUMPS					
500I	Pump	1	93-Up	94500A	K83990
529A	Stator Support	1	93-Up	94529A	83969
DRUMS & HUBS					
554D	Drum, Forward / Coast	1	93-Up	94554	83964
555B	Drum, 3rd Clutch	1	93-Up	94555	83999
556G	Drum, Reverse (3 Clutch) w/o Sprag	1	93-Up	94556A	83926
564D	Piston Kit, Forward Clutch	1	93-Up	94564	N/A
566G	Piston Kit, Reverse Clutch	1	93-Up	94566	N/A
575H	Hub, 3rd Clutch	1	93-Up	94575	83932
579C	Hub, Coast	1	93-Up	94579	N/A
PLANETS					
582C	Input	1	93-Up	94582	N/A
584H	Reaction	1	93-Up	94584	N/A
592C	Ring Gear, Input	1	93-Up	94592	N/A
594C	Ring Gear, Reaction	1	93-Up	94592	N/A
598E	Ring Gear, Final Drive	1	93-Up	94598	N/A
602C	Hub, Input w/ Inner Race	1	93-Up	94602	N/A
N.I.	Planet Kit, Sun Shell to Ring Gear (5 Piece)	1	93-Up	94583	K83950
SUN GEARS, SHELLS & SUPPORTS					
612H	Sun Gear, Input	1	93-Up	94612	N/A
618F	Sun Gear, Final Drive (42 T)	1	93-Up	94618	N/A
618F	Sun Gear, Final Drive (46 T)	1	93-Up	94618A	N/A
618F	Sun Gear, Final Drive (54 T)	1	93-Up	94618B	N/A
622H	Shell, Reaction	1	93-Up	94622	83978
624H	Shell, Sun Gear	1	93-Up	94624	N/A
634E	Support, Forward / Coast Drum	1	93-Up	94634	83965
SPRAGS					
652G	Sprag, Intermediate	1	93-Up	94652A	83940
654E	Sprag, Low Clutch Roller	1	93-Up	94654A	83960
658C	Sprag, Forward	1	93-Up	94658A	83945
669C	Outer Race, Forward	1	93-Up	94669	N/A
N.I.	Race Kit, Forward	1	93-Up	94663AK	N/A

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
SHAFTS					
671A	Shaft, Pump.....	1	93-Up	94671A	83981
673A	Shaft, Turbine.....	1	93-Up	94673A	N/A
674H	Shaft, Final Drive Sun.....	1	93-Up	94674	N/A
678B	Shaft, Oil, tput.....	1	93-Up	94678	83906
690E	Gear, Parking.....	1	93-Up	94690	N/A
CHAINS & SPROCKETS					
700A	Chain, 7/8" (Replaced by 94700B).....	1	93-94	94700A	N/A
700A	Chain, 1" (Replaces 94700A).....	1	93-Up	94700B	83973A
N.I.	Sprocket Kit (Drive & Driven Sprockets).....	1	93-Up	94705BK	K83973A
705A	Sprocket, Drive (.780", 39 T).....	1	93-Up	94705A	N/A
705A	Sprocket, Drive (.900", 39 T).....	1	93-Up	94705	N/A
706A	Sprocket, Driven (.780", 39 T).....	1	93-Up	94706A	N/A
706A	Sprocket, Driven (.900", 39 T).....	1	93-Up	94706	N/A
713A	Driven Sprocket Support (Cast # 8683160).....	1	93-94	94713	83949
713A	Driven Sprocket Support (Cast # 24206735).....	1	95-Up	94713A	83949A
DIFFERENTIALS					
715F	Differential Assembly (42 T Sun Gear, 36 T Pinion).....	1	93-Up	94715K	K83972
715F	Differential Assembly (54 T Sun Gear, 30 T Pinion).....	1	93-Up	94715AK	K83972A
VALVE BODIES					
740K	Valve Body - Lower (Premium) (Exc 1193 Stamp).....	1	93-99	94740-3L	P83991
740K	Valve Body - Lower (Premium) (1193 Stamp).....	1	1994	94740-4L	P83991A
740K	Valve Body - Lower (Premium) (5347 Stamp).....	1	00-03	94740-5L	P83991B
740K	Valve Body - Lower (Premium) (5286 Stamp).....	1	03-Up	94740-6L	P83991C
740K	Valve Body - Upper (Premium).....	1	93-03	94740-1U	P83991J
740K	Valve Body - Upper (Premium).....	1	04-Up	94740-2U	P83991K
744K	Accumulator Body (Cast 8685668).....	1	93-Up	94744	N/A
VALVE BODY COMPONENTS					
741E	Solenoid Clip, Variable Force Motor.....	1	93-Up	34843E	34152A
741E	Valve Assembly, Pressure Regulator Boost.....	1	93-Up	94741F	K83971
741EE	Valve w/ Sleeve, AFL (Requires T-72854-TL Reamer).....	1	93-Up	94741LK	K83882
741	Valve w/ Sleeve, TCC (Requires T-72854-TL2 Reamer).....	1	93-Up	94741QK	K83884
CASES & HOUSINGS					
755I	Case Cover (Uses One 2-3 Accum Spring).....	1	93-Up	94755	N/A
755I	Case Cover (Uses Two 2-3 Accum Spring) (Cast # 24200293).....	1	93-Up	94755A	83995
760J	Case (Cast # 8683748).....	1	93-96	94760	N/A
760J	Case (Cast # 8685109).....	1	93-96	94760A	N/A
760J	Case (Cast # 8685564).....	1	96-Up	94760B	N/A
765K	Pan, Bottom.....	1	93-Up	94765	N/A
766I	Pan, Side.....	1	93-Up	94766	N/A
770J	Extension Housing, 7 1/4" Long (Cast # 8683545).....	1	93-Up	94770A	83998
MISCELLANEOUS COMPONENTS					
852	Cushion, 2nd Clutch.....	1	93-Up	94852	N/A
854	Cushion, Reverse Clutch (.030").....	1	93-Up	94854	N/A
854	Cushion, Reverse Clutch (.070").....	1	93-Up	94854A	N/A
900K	Servo Assembly, 4th.....	1	93-Up	94900	N/A
906	Spring, 2-1 Servo Return.....	1	93-Up	94906	N/A
927	Piston, Forward Accumulator.....	1	93-Up	94927	83993
927	Piston, 1-2 Accumulator.....	1	93-Up	94927B	83993B
931	Spring, 2-3 Accumulator (White).....	1	93-Up	94931	N/A

