FORD AOD (FIOD)
AOD-E (ELECTRONIC)

4R70W/4R75W
4R70E/4R75E

Deluxe Kit ---------------------------------- 008
Compliance Kit ------------------------ 007
Master Kit ---------------------------------- 006
Less Steel Kit -------------------------- 004
Overhaul Kit ----------------------------- 002
Bushings Kit ------------------------------ 030
Washer Kit ------------------------------- 200
Bearing Kit ------------------------------- 201
Technical Manual  ----------------- 400
Pump Part --------------------------------- 507
Valve Body Parts  ------------------- 741
Case Parts ------------------------------- 761

Note: Not all items are available for all transmissions
<table>
<thead>
<tr>
<th>ILL.</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
<th>YEAR</th>
<th>PART NO.</th>
<th>REFERENCE NO.</th>
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<tbody>
<tr>
<td>008D</td>
<td>AOD (FIOD) (Forward &amp; Direct Frictions are the same)</td>
<td>1</td>
<td>80-E83</td>
<td>76008</td>
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### LESS STEEL KITS (1) (Cont.)

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### OVERHAUL KITS (W/ RINGS & SEALS) (1)

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<td>K53900E</td>
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### GASKET & SEAL KITS (W/O RINGS & SEALS) (1)

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### FILTER KITS (1)

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<td>Filter Kit, AOD (2wd)</td>
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<td>76011</td>
<td>FK53423</td>
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<td>76011A</td>
<td>FK53423A</td>
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<td>Filter Kit, AODE, 4R70W (2wd)</td>
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<td>76011EW</td>
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<td>94-Up</td>
<td>76011EAW</td>
<td>FK53423C</td>
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(1) - To order AOD (FIOD) Kits with Fiber pan gaskets, add an “F” suffix.

If the part number ends in “W”, change the “W” to an “F”.

### FILTERS

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<td>014</td>
<td>Governor Screen (AOD)</td>
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<td>76014</td>
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<td>016</td>
<td>Solenoid Screen (AODE, 4R70W) (Small Square Filter In Valve Body)</td>
<td>1</td>
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<td>76016</td>
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### BANDS

Prefix Key: B = Borg Warner, A = OEM (Exc. BW), N = All Other New, R = Relined

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### BUSHINGS

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<td>T-1695-SL</td>
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**METAL CLAD SEALS**

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**FRICITION PLATES**

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## Steel Plates

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## Pressure Plates

Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured

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## Valve Body Recalibration Kits

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## Sealing Rings

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<td>Output Shaft (Direct Clutch) .914&quot; OD (Teflon) (Scarf Cut)</td>
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<td>Stator (Forward Clutch) 2.374&quot; OD (Metal)</td>
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<td>Stator (Forward Clutch) 2.374&quot; OD (Metal, Hardened)</td>
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<td>Stator (Forward Clutch) (Plastic)</td>
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<td>189D</td>
<td>Governor 1.752&quot; OD (Metal, Cast Iron)</td>
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<td>Governor 1.752&quot; OD (Metal, Seal Plated)</td>
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<td>80-84</td>
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### Thrust Washers

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<td>Washer Kit (Washers Only)</td>
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<td>Stator .052&quot; (#1) Green</td>
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<td>Direct Drum to Hub (Bronze, Aftermarket)</td>
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<td>257B</td>
<td>Reverse Drum to Forward Drum</td>
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### Bearings & Races

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### Gaskets & O-Rings

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**TECHNICAL MANUALS**

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**ELECTRICAL COMPONENTS**

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<td>56410A</td>
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<td>Solenoid, Lock-Up (TCC) (Soft Wire, White Connector) (Teckpak)</td>
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<td>Solenoid, Lock-Up (TCC) (Soft Wire, White Connector) (Rostra)</td>
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<td>Solenoid, Lock-Up (TCC) (Soft Wire, White Connector)</td>
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<td>Solenoid, Lock-Up (TCC) (Hard Wire)</td>
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<td>431</td>
<td>Solenoid, EPC (Soft Wire) (92-95 uses D76843 Bracket, 96-Up uses D76843A)</td>
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<td>436</td>
<td>Sensor, Output Speed (VSS) (Cable Design)</td>
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<td>Sensor, Output Speed (VSS) (Non Cable Design)</td>
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## ELECTRICAL COMPONENTS (Cont.)

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<tr>
<td>436</td>
<td>Sensor, Output (Case) (Rectangular Connector)</td>
<td>1</td>
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<td>Sensor, Output (Case) (Square Connector) (01-03)</td>
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<td>Sensor, Output (Case) (Square Connector) (04-Up)</td>
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<td>Sensor, RWD (Differential) (Various Applications)</td>
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<td>Sensor, Transmission Oil Temperature (TOT)</td>
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<td>Connector, Case w/ Harness (Soft Wire) (Connector Only)</td>
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<td>Wire Harness External (Repair) (MLPS 8 Pin)</td>
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## HARD PARTS

Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured

### PUMPS

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<tr>
<td>500A</td>
<td>Pump (AOD)</td>
<td>1</td>
<td>80-93</td>
<td>76500</td>
<td>53200</td>
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<tr>
<td>500A</td>
<td>Pump (AODE).570° Pump Gears (Can Use 76500B)</td>
<td>1</td>
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<td>76500A</td>
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<td>Pump (AODE).608° Pump Gears</td>
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<td>507D</td>
<td>Stator Support Sleeve</td>
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<td>80-Up</td>
<td>76507S</td>
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<td>Pump Body &amp; Gears (AOD) (Cast Iron)</td>
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<td>Pump Body w/.570° Gears (Aluminum) (Can Use 76510B)</td>
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<td>Pump Body w/.608° Gears (Aluminum)</td>
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<td>520A</td>
<td>Stator, Pump (AOD)</td>
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<tr>
<td>520A</td>
<td>Stator, Pump (AODE, 4R70W, 4R75W)</td>
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<td>Pump Gears (.660° Thick) (AOD)</td>
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### DRUMS & CLUTCH HUBS

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<tr>
<td>554F</td>
<td>Forward w/ Hollow Input Shaft (5 Clutch) (Cast Iron)</td>
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<td>Forward w/ Hollow Input Shaft (5 Clutch) (Stamped Steel)</td>
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<tr>
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<td>Forward w/ Solid Shaft (Stamped Steel)</td>
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<td>Forward w/ Solid Shaft (Stamped Steel) (Incl 4R70E, 4R75E)</td>
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<td>555D</td>
<td>Direct (5 Clutch) (Cast Iron or Steel) (28 T Steels)</td>
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<td>Direct (6 Clutch) (Cast Iron)</td>
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<td>Direct (6 Clutch) (Stamped Steel) (34 T Steels)</td>
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<td>53726C</td>
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<td>555D</td>
<td>Spiral Snap Ring for Direct Drum Shaft</td>
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<td>53953S</td>
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<tr>
<td>555D</td>
<td>Snap Ring for Intermediate Sprag Retainer (Superior Spiral)</td>
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<td>A76874A</td>
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<td>555E</td>
<td>Reverse (3 Clutch) (Cast Iron) w/o Sprag (Uses a Washer # 257)</td>
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<tr>
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<td>Reverse (3 Clutch) (Cast Iron) w/o Sprag (Uses a Bearing # 257)</td>
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<td>Reverse (4 Clutch) (Cast Iron) w/o Sprag (Uses a Washer # 257)</td>
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<td>Reverse (4 Clutch) (Cast Iron) w/o Sprag (Uses a Bearing # 257)</td>
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<td>Reverse (4 Clutch) (Stamped Steel) uses 7 Roller Sprag (w/o Sprag)</td>
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<td>Reverse (4 Clutch) (Stamped Steel) uses 14 Roller Sprag (w/o Sprag)</td>
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<td>Reverse (4 Clutch) (Stamped Steel) (w/o Ratchet Design Sprag)</td>
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<td>Reverse Drum Kit (4 Clutch) (Stamped Steel) (w/ Ratchet Design Sprag)</td>
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### DRUMS & CLUTCH HUBS (Cont.)

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<tr>
<td>562A</td>
<td>Piston Kit, Intermediate Clutch</td>
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### PLANETS

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<td>584G</td>
<td>Planet (AOD, AODE) (Top Cover is 4.750&quot; OD)</td>
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<td>Planet (4R70W) (Top Cover is 4.845&quot; OD) (Riveted)</td>
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<td>Planet (4R70W) (Top Cover is 4.845&quot; OD) (Welded)</td>
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<td>594D</td>
<td>Ring Gear (72 T w/o Holes) (AOD)</td>
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<td>Ring Gear (88 T w/ Holes) (4R75W)</td>
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<td>Hub, Ring Gear (5.380&quot; OD) (Raised Surface Where Bearing #229 Rides)</td>
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### SUN GEARS, SHELLS & SUPPORTS

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<td>Sun Gear, Forward (30 T) (not included in the Sun Gear &amp; Shell Kit)</td>
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<td>Shell w/ Front Sun Gear (36 T) Magnetic (AOD) (Cast Reverse Drum Type)</td>
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### SPRAGS

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<td>652E</td>
<td>Sprag, Intermediate (7 Roller)</td>
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<td>652E</td>
<td>Sprag, Intermediate (14 Roller)</td>
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<td>92-97</td>
<td>76652A</td>
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<td>One Way Clutch, Ratchet Design (4R70W) Intermediate (14 Inner Splines)</td>
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<td>654C</td>
<td>Sprag, Low Roller Clutch (Rear)</td>
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<td>34654</td>
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<td>663E</td>
<td>Outer Race, Intermediate Sprag (7 Roller)</td>
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<td>Outer Race Kit (Ratchet Design,76694A,76874 &amp; Reverse Drum)</td>
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### SHAFTS

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<td>670G</td>
<td>Shaft, Direct Drive (AOD)</td>
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<td>Output Shaft (4wd) (AOD)</td>
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<td>Output Shaft (2wd) (AOD) (8 T Spd-O-Gr)</td>
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<td>76678DA</td>
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### GOVERNORS

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<td>680H</td>
<td>Governor, w/ Weight (AOD)</td>
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<td>Alignment Pin Adapters (4R70W) allows 96-Up VB's to be used in 93-95 Cases</td>
<td>1</td>
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<td>By-pass Kit, Clutch Control Sleeve &amp; Plunger (AODE, 4R70W)</td>
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<td>Check Ball, Valve Body (1/4&quot;)</td>
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<td>Valve, Pressure Regulator w/ Annular Grooves (4R70W)</td>
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<td>760H</td>
<td>Case (AOD) (Small Cooler Line Fittings) 11/16&quot;</td>
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<td>Case (AODE) (3 Bolt Starter) (Large VB Pin Holes, 1.10&quot; Wide Linkage)</td>
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<td>Case (AOD) (3 Bolt Starter) (Small VB Pin Holes, 1.10&quot; Wide Linkage)</td>
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<td>874E</td>
<td>Holds Intermediate Sprag Retainer to Reverse Drum</td>
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<td>Holds Intermediate Sprag Retainer to Reverse Drum (Spiral Update)</td>
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### MISCELLANEOUS COMPONENTS

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<td>80-93</td>
<td>76900B</td>
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<td>Piston, Overdrive Servo (Super Servo by Superior) (AOD)</td>
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<td>53528E</td>
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<td>Piston, Overdrive Servo 2.500&quot;OD (2 Piece w/ Molded Rubber w/ Sleeve) (AODE)</td>
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<td>Cover, 1-2 Accumulator (Bonded Rubber) (AODE)</td>
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<td>Accumulator Assembly, 2-3 Accumulator (AOD)</td>
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<td>Spring Kit, 2-3 Accumulator (Designed not to Coil Bind) (Pkg of 3)</td>
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<td>931</td>
<td>Spring, 2-3 Accumulator (Pink)</td>
<td>1</td>
<td>92-Up</td>
<td>76926A</td>
<td>N/A</td>
</tr>
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<td>931</td>
<td>Spring, 2-3 Accumulator (White)</td>
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<td>76926B</td>
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<td>Spring, 2-3 Accumulator (Purple)</td>
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<td>76926E</td>
<td>53706A</td>
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<td>931</td>
<td>Spring, 2-3 Accumulator (0.835&quot; Wide)</td>
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<td>932</td>
<td>Piston, 2-3 Accumulator Piston &amp; Sleeve (AOD, AODE)</td>
<td>1</td>
<td>80-Up</td>
<td>76932BK</td>
<td>K53985S</td>
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<td>932</td>
<td>Piston, 2-3 Accumulator (Bonded Rubber) (Retros 83-Up)</td>
<td>1</td>
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<td>76932E</td>
<td>53985R</td>
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<td>936</td>
<td>Spring Kit, 3-4 Accumulator (Designed not to Coil Bind) (Pkg of 3)</td>
<td>1</td>
<td>92-Up</td>
<td>A76926K</td>
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<td>936H</td>
<td>Spring, 3-4 Accumulator (Pink)</td>
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<td>936H</td>
<td>Spring, 3-4 Accumulator (Purple)</td>
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<td>53706</td>
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<td>936H</td>
<td>Spring, 3-4 Accumulator (Super Servo by Superior) (AODE)</td>
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<td>53706A</td>
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<td>962A</td>
<td>Piston, Intermediate Clutch (Bonded) (4R70W, 4R75W)</td>
<td>1</td>
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<td>76962A</td>
<td>53531</td>
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<td>966B</td>
<td>Piston, Reverse Clutch (For Stamped Steel Drum)</td>
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<td>90-Up</td>
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<td>975D</td>
<td>Retainer w/ Spring, Direct Clutch Return</td>
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<td>76975</td>
<td>53946</td>
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<td>976B</td>
<td>Spring, Reverse Clutch Return</td>
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<td>76976</td>
<td>53419</td>
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<td>976B</td>
<td>Fitting, Cooler Push-In 20mm 3/8&quot; Line (Teckpak)</td>
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<td>T56996</td>
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<td>96F</td>
<td>Fitting, Cooler Push-In 18mm 5/16&quot; Line (Teckpak)</td>
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<td>Tool, Governing Bore Repair (AOD)</td>
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<td>966</td>
<td>Tool, Throttle Valve Cable Gauge</td>
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