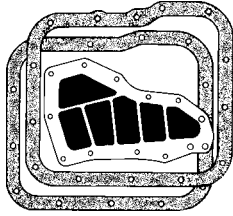
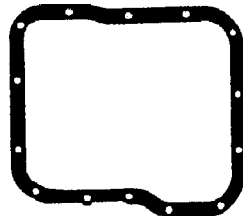


3 SPEED - FWD 2WD, 4WD

SUBARU - M41, M41A GUNMA

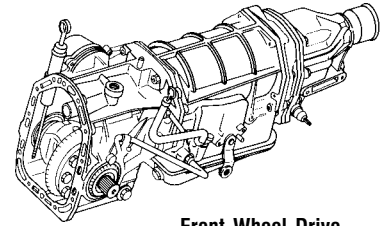


13 Bolt Pan 75-82
14 Bolt Pan 83-Up



14 Bolt Pan 90-Up
13615EX

1975-Up
Model 1600DL, 1800
Station Wagon -
4D-GL, 3D-GL, 4D-4WD



Front Wheel Drive

REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
Rebuilder Kits - 13 Bolt Pan	1	75-82		K5200	K5200-LS	K52900	K52900A-1
Rebuilder Kits - 14 Bolt Pan	1	83-84		K5200A	K5200A-LS	K52900A	K52900A-1
Rebuilder Kits - 14 Bolt Pan	1	85-Up		K5200B	K5200B-LS	K52900A	K52900A-1
Subpak Kit - 4WD (Use w/MOK to Service 4WD)	1	83-Up					K5200-4W

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
MISCELLANEOUS GASKETS & SEALS/PAN GASKETS					
1E	Gasket - Oil Pan:				
	- 13 Bolt Holes - Cork & Neoprene	1	75-82	13615X	34539-3600
	- 13 Bolt Holes - Fibre	1	75-82	13615F	34539-3600
	- 14 Bolt Holes - Cork & Neoprene	1	83-90	13615AX	44539-7000
	- 14 Bolt Holes - Fibre	1	83-90	13615AF	44539-7000
	- 14 Bolt Holes - Cork & Neoprene - Indented	1	90-Up	13615EX	31397-AA050

CLUTCH PLATES

Order Frictions with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.

11D	Friction - Forward Clutch - .063	3/4	75-Up	45103	45321-0100
14D	Friction - Direct Clutch - .063	3/4	75-Up	45103	45321-0100
17C	Friction - Low & Reverse - .098 - 4.140 I.D.	3/4	75-82	52102	34079-8710
17C	Friction - Low & Reverse - .095 - 4.360 I.D.	4/5	83-84	52102A	34079-8720
17C	Friction - Low & Reverse - .091 - 4.650 I.D.	5	85-Up	52102B	31662-AA020
N.I.	Friction - Transfer Case - .114 (1)	3/4	83-Up	52106	31588-AA000
12D	Steel - Forward Clutch - Flat - .079	3/4	75-Up	45101	45361-0100
13D	Steel - Forward Clutch - Dished	1	75-Up	45104	45291-0100
15D	Steel - Direct Clutch - Flat - .079	3/4	75-Up	45101	45361-0100
16D	Steel - Direct Clutch - Dished	1	75-Up	45104	45291-0100
18C	Steel - Low & Reverse - Flat - .071 - 4.140 I.D.	3/4	75-82	45100	34425-8700
18C	Steel - Low & Reverse - Flat - .071 - 4.360 I.D.	4/5	83-84	52100A	34425-8710
18C	Steel - Low & Reverse - Flat - .091 - 4.650 I.D.	5	85-Up	52100B	31666-AA010
N.I.	Steel -Transfer Case - .071 (1)	2/3	83-Up	52107	31589-AA000

(1) With Turbo models use 4 frictions and 3 steels. Except Turbo models use 3 frictions and 2 steels.

FILTERS/FILTER KITS

Order Filter Kits with 'FK' prefix for Cork & Neoprene, 'FFK' prefix for Fibre.

N.I.	Filter Kit - Includes All Gaskets	1	75-Up	FK52800	N.L.
25E	Filter	1	75-Up	45800	31728-X0F00

VACUUM MODULATORS

30B	Vacuum Modulator - 1.230 DIA - 4-6 LBS. - All	1	75-Up	45820A	31931-AA001
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ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
BRAKE BANDS					
Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.					
35E	Intermediate Band - Flex Type	1	75-Up	65700	34979-8700
METAL CLAD SEALS					
40A	Converter Housing - 42 x 60 x 9mm	1	75-Up	45200A	80674-2110
41A	Stator Shaft:				
	- Rear (Some Models) - 32 x 48 x 12mm	1	75-79	52201	80673-2020
	- Front - 28 x 42 x 75mm	1	82-Up	52201A	80672-8040
	- Rear - 28 x 44 x 9mm	1	82-Up	52201B	80672-8050
	- Rear (Some Models) - 28 x 48 x 14mm	1	80-82	52201C	80672-8030
N.I.	Differential & Reduction Case - 42 x 64 x 12mm	1	75-82	52200	80674-2130
N.I.	Intermediate Shaft - 21 x 33 x 6.5mm	2	83-Up	52200A	80672-1020
N.I.	Governor/Case - 22 x 40 x 10mm	1	75-Up	52204	80672-2040
N.I.	Speedometer Shaft - 10 x 18 x 7mm	1	75-Up	52202	80671-2030
N.I.	Reduction Drive Gear Support - 40 x 58 x 6.5mm	2	83-Up	52208	80674-0030
N.I.	Axle Seal Differential - Right - 27 x 45 x 9mm	1	75-Up	52205	80672-7030
N.I.	Axel Seal Differential - Left - 27 x 45 x 9mm	1	75-Up	52206	80672-7040
N.I.	Transfer Case Extension Housing - 4 x 4 - 35 x 50 x 11mm	1	83-Up	45201	80673-5070
BUSHINGS					
N.I.	Bushing Kit	1	75-Up	K52901	N.L.
50A	Converter Housing	1	75-Up	52005	48488-7000
51E	Oil Pump Housing - Carrier	1	75-Up	52006	34448-8700
52C	Planetary Input Gear - Small	1	75-Up	52007	37612-3604
53C	Planetary Input Gear - Large	1	75-Up	52008	37613-3604
54C	Planetary Carrier	1	75-Up	52009	37619-3604
55C	Reverse Clutch Drum	1	75-Up	52010	37156-2104
N.I.	Extension Housing - 4 x 4	1	75-Up	52011	47248-7094
SEALING RINGS/RING KITS					
Order Sealing Rings with 'T' suffix for Teflon.					
N.I.	Ring Kit - Complete	1	75-Up	K52903A	N.L.
60E	Oil Pump - Front	2	75-Up	45300	31361-X0100
61E	Oil Pump - Rear	2	75-Up	45302	31362-X0100
62A	Governor - Small - Teflon Only	3	75-Up	52303T	34548-3600
N.I.	Governor Support - Teflon Only	1/2	76-Up	52304T	31880-AA000
N.I.	Output Shaft - 4WD - Metal Only	1	83-Up	62300	31377-AA000
HARD PARTS - NEW					
71A	Governor Gear - 11 Teeth - Plastic - 1.715 Long	1	77-79	52411	44084-7000
71A	Governor Gear - 12 Teeth - Steel - 1.673 Long	1	80-Up	52411A	44084-7100
74C	Sprag - Low - 26 Wedges	1	81-Up	52960	31427-AA000
MISCELLANEOUS PRODUCTS					
N.I.	Technical Manual - 3 Speed	1	-	52Y01	N.L.

NOTES

SUBARU 3 SPD.