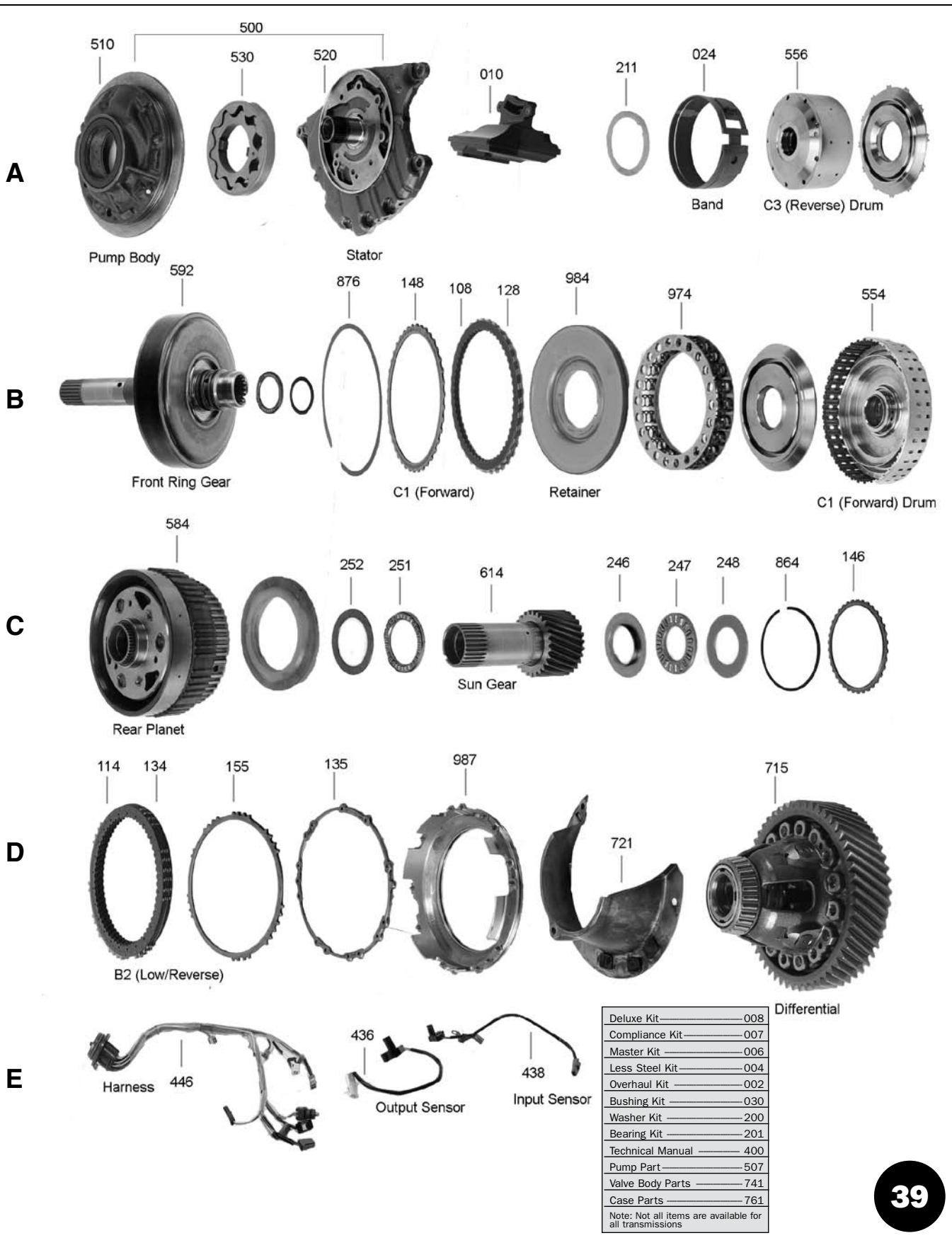


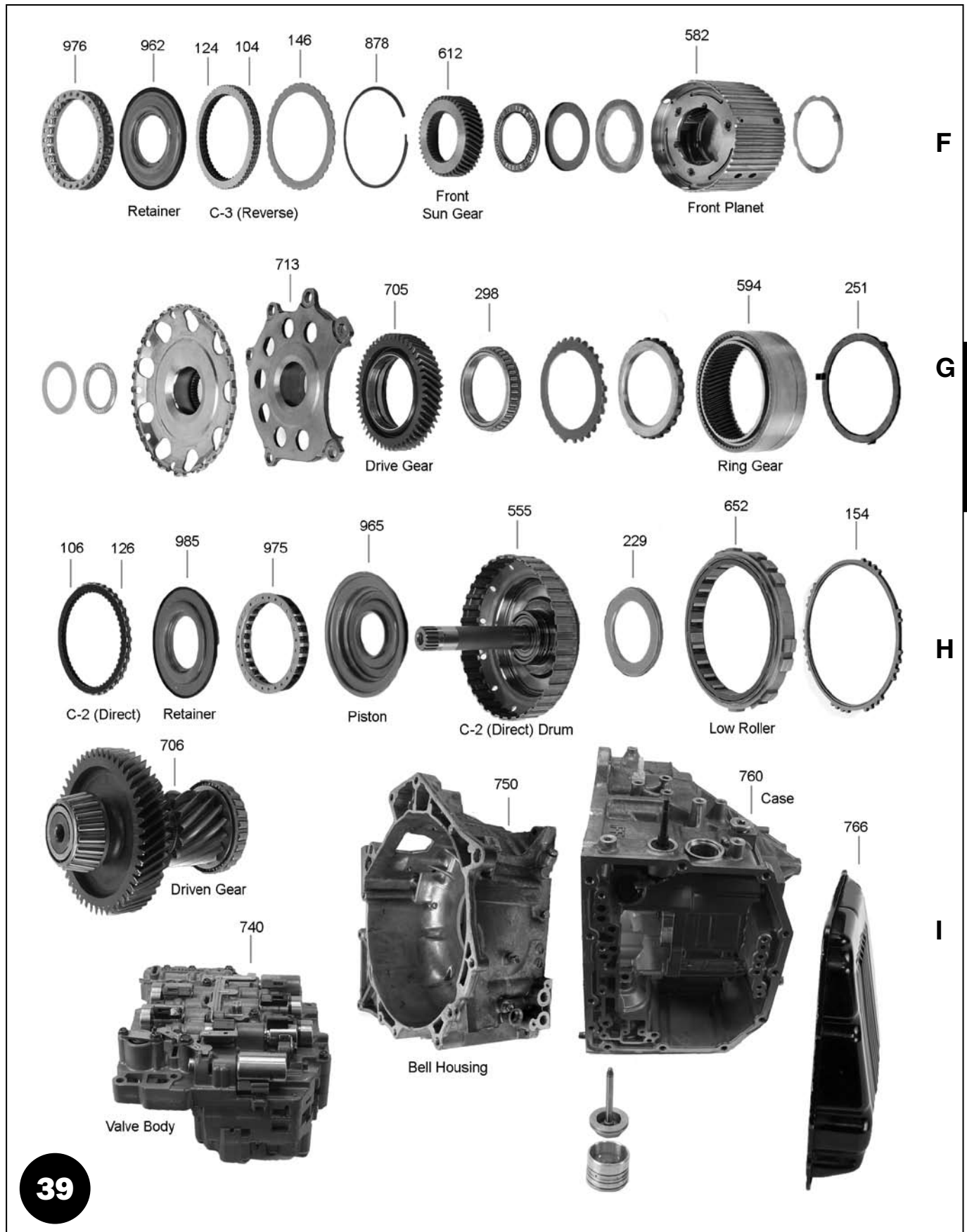
FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)

6 SPEED



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FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)



FORD (AF21)

FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)

6 SPEED

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
MASTER OVERHAUL KITS (WITH STEELS)					
006E	AF21 (TF-81SC) (Ford Five Hundred 05-07, Fusion 06-Up)	1	05-Up	39006	N/A
006E	AF40 (TF-80SC) (GM, Opel 06-Up, Volvo 06-Up)	1	06-Up	39006A	N/A
LESS STEEL KITS					
004E	AF21 (TF-81SC)	1	05-Up	39004	N/A
004E	AF40 (TF-80SC)	1	06-Up	39004A	N/A
OVERHAUL KITS (W/ RINGS & SEALS)					
002E	AF21 (TF-81SC)	1	05-Up	39002	N/A
002E	AF40 (TF-80SC)	1	06-Up	39002A	N/A
FILTERS					
010A	AF21, AF40	1	05-Up	39010	N/A
BANDS					
Prefix Key: B = Borg Warner, A = OEM (Exc. BW), N = All Other New, R = Relined					
024A	Reverse	1	05-Up	39024	N/A
BUSHINGS					
030E	Bushing Kit	1	05-Up	39030	N/A
METAL CLAD SEALS					
070	Front Pump	1	05-Up	39070	N/A
076	Bell (AF21 Five Hundred)	1	05-Up	39076	N/A
076	Bell (AF21 Fusion)	1	05-Up	39076A	N/A
076	Bell (AF40)	1	05-Up	39076B	N/A
077	Case (AF21 Five Hundred)	1	05-Up	39077	N/A
077	Case (AF21 Fusion)	1	05-Up	39077A	N/A
077	Case (AF40)	1	05-Up	39077B	N/A
FRICTION PLATES					
104F	Reverse (C3)	4-5	05-Up	39104	N/A
106H	Direct (C2)	4-5	05-Up	39106	N/A
108B	Forward (C1)	4-5	05-Up	39108	N/A
114D	Low/ Reverse (B2)	4-7	05-Up	39114	N/A
STEEL PLATES					
124F	Reverse (C3)	4-5	05-Up	39124	N/A
126H	Direct (C2)	4-5	05-Up	39126	N/A
128B	Forward (C1)	4-5	05-Up	39128	N/A
134D	Low/ Reverse (B2)	4-7	05-Up	39134	N/A
PRESSURE PLATES					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
144F	Reverse (C3)	4-5	05-Up	39144	N/A
146H	Direct (C2)	4-5	05-Up	39146	N/A
148B	Forward (C1)	4-5	05-Up	39148	N/A
154D	Low/ Reverse (B2)	4-7	05-Up	39154	N/A
SEALING RING KITS					
175E	Sealing Ring Kit	1	05-Up	39175	N/A

6 SPEED

FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
THRUST WASHER KITS					
200E	Thrust Washer Kit	1	05-Up	39200	N/A
BEARING KITS					
201E	Bearing Kit	1	05-Up	39201	N/A
GASKETS & O-RINGS					
300	Cover Gasket, AF21	1	05-Up	39300	N/A
300	Cover Gasket, AF40	1	06-Up	39300A	N/A
TECHNICAL MANUALS					
400E	AF21, AF40.....	1	05-Up	39400	N/A
ELECTRICAL COMPONENTS					
420	Solenoid Group	1	05-Up	39420	N/A
446E	Harness	1	05-Up	39446	N/A
HARD PARTS					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
PUMPS					
500A	Pump.....	1	05-Up	39500	N/A
510A	Pump Body w/ Gears	1	05-Up	39510	N/A
520A	Pump Cover	1	05-Up	39520	N/A
530A	Pump Gears	1	05-Up	39530	N/A
DRUMS & CLUTCH HUBS					
554B	Forward (C1)	1	05-Up	39554	N/A
555H	Direct (C2).....	1	05-Up	39555	N/A
556A	Reverse (C3).....	1	05-Up	39556	N/A
PLANETS					
582F	Front.....	1	05-Up	39582	N/A
584C	Rear.....	1	05-Up	39584	N/A
592B	Front Ring Gear	1	05-Up	39592	N/A
594G	Rear Ring Gear.....	1	05-Up	39594	N/A
SUN GEARS					
612F	Front Sun Gear	1	05-Up	39612	N/A
614C	Rear Sun Gear.....	1	05-Up	39614	N/A
SPRAGS					
652H	Low Roller Clutch.....	1	05-Up	39652	N/A
DRIVE GEAR SUPPORTS					
713G	Drive Gear Support.....	1	05-Up	39713	N/A
VALVE BODIES					
740I	Valve Body.....	1	05-Up	39740	N/A
CASES & HOUSINGS					
760I	Case.....	1	05-Up	39760	N/A
766I	Cover (Ford).....	1	05-Up	39766	N/A

FORD (AF21)

